

Date: Wednesday, 6/27/2007 1:11:06 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	ANGLE
Job Number	33233			
Estimate Number	11814			
P.O. Number	N/A		Part Number	D2459
This Issue	6/27/2007	S.O. No. N/A	Drawing Number	D2459 REV B
Prsht Rev.	NC		Project Number	N/A
First Issue	N/A	Type MACHINED PARTS	Drawing Revision	B
Previous Run	31211		Material	N/A
Written By			Due Date	7/4/2007
Checked & Approved By				Qty: 20 Um: Each
Comment	Est B 02/04/15 Added inspect level 21 NG			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D6203	15X Angle 6061T6 1.5x1.5x125 19695
		Comment: Qty.: 0.1313 f(s)/Unit Total : 2.6250 f(s) Angle 6061T6 1.5x1.5x125 Make as per Dwg D2459 Material: 6061-T6 angle 1/8" thick 1.50"x1.00" (or 1.5"x1.5" cut to size)
		Batch: B 2943 B 2943
2.0	BAND SAW	BAND SAW
		Comment: BAND SAW 1.50"x1.00" (or 1.5"x1.5" cut to size)
		Batch: J 07-10-03
3.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Large fab.
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		Comment: FINAL INSPECTION/W/O RELEASE
		Job Completion

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

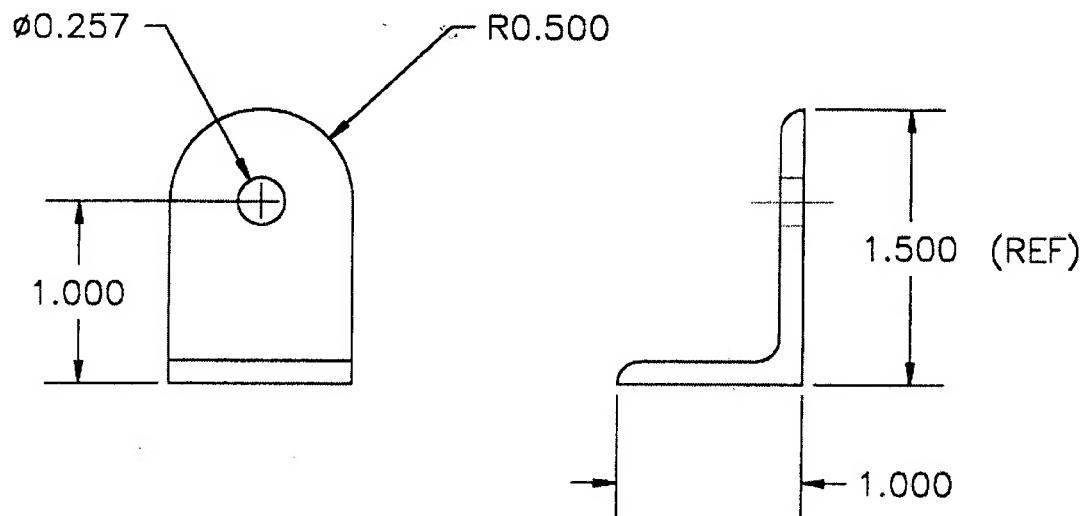
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 5/16/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN J. BRADLEY	DRAWN BY R FUENTES	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Bru</i>	APPROVED <i>Bru</i>	DRAWING NO. D2459	REV. B SHEET 1 OF 1
DATE 95:11:09		TITLE ANGLE	SCALE 1:1
B	Apr. 3, 1996	RE-DRAWN	



ANGLE: M/F 6061-T6 EXTRUSION

RELEASED 04.01.09 SHOP COPY
RETURN TO ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO *33233*